

HIGH PRESSURE PACKING FOR CAPILLARY COLUMNS

PACK YOUR OWN CAPILLARIES FOR HPLC AND MASS SPEC

JULY 2015



NANOBAUME SP-400-M1





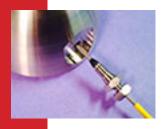
PACKER BODY



O RING & SEAL



COLUMN IN PLACE



PRESSURE CONNECTION

CAPILLARY COLUMN PACKER

- Pack capillaries and Silica Tips
- Compact design will not tip on the work surface
- Seals safely at pressures up to 9000 psi *
- Change packing quickly, without tools
- Priced economically

Save time, money, and gain control by packing your own capillary columns and silica tips. Designed accommodate to empty fused silica or PEEKsil™ columns of 1/16" and less in outer diameter. The NANOBAUME™ is a compact 316 stainless steel unit built to pack tubing with a silica bed at high pressure. Nanobaume™ may be used for packing at up to 9000 psig* with liquid media (3000 psig for gas pressure),. NANOBAUME occupies a small footprint on the benchtop (at 2.5" in diameter, 2.5" tall), and assembles easily in a few simple steps. The FFKM O-ring seals at high pressure by hand-tightening only. A magnetic stir bar keeps the silica slurry suspended over a stir-plate during column packing. Not for use under SFC conditions.

Packing limit of the pressure vessel is 9000psi with liquid media for 1/16", 1/32" SS and PEEKSIL columns under 100um ID. Fused silica packed with the SP-400-M1 will hold pressure to 6000 psi. SP-403K-M1 includes high-pressure (9000psi liquid media) CE-005-M1 column connection kit. See PEEKSII column body Pressure specifications.



SP-400-M1 NANOBAUM cutaway





SP-400-M1 NanobaumeTM Assembly



 $\textbf{SP-403K-M1} \ \, \textbf{Nanobaume}^{\text{\tiny{IM}}} \ \, \textbf{Startup} \ \, \textbf{Kit}$

SP-400-M1 NANOBAUME™ ASSEMBLY

- Our base unit all the components for a functional packer
- Includes connections for 360µm, 1/32" and 1/16" OD columns

Order the SP-400-M1 assembly when all you need is a packer to get started. Includes a pressure source connection for 1/16" OD tubing, column connections each for 1/16", 1/32" and 360 µm OD, glass vial, FFKM O-ring, Teflon® micro stir bar, 2ml Vial insert, and SS316 hardware (body, cap lock and cap seal). A SS high pressure nut and ferrules will hold PEEKSIL and SS body columns to 9000 psig. Although the pressure limit of the packing vessel is 9000 psig with liquid media, use of fused silica columns will reduce working pressure to 6000psig. Note that the SP-400-M1 assembly does not include column end fittings, which are used to retain the silica bed while packing. These and other items may be purchased separately or as part of the SP-403K-M1 Kit. The following items are included in the SP-400-M1:

PART #	QUANTITY	DESCRIPTION
SP-133	5	FERRULE, PEEK, FOR 1/32" OD COLUMNS
SP-014	1	STAINLESS STEEL NUT, 10-32
SP-015	5	FERRULE, KEL-F®, FOR 360 MICRON OD
SP-400-07	1	O-RING, FFKM perfluroellastomer
SP-085	1	PTFE STIR BAR, 5MM X 2MM
SP-400-01	1	CAP LOCK, SS316 WITH TITANIUM NITRIDE COATING
SP-400-02	1	CAP SEAL, SS316
SP-400-05	1	PACKER BODY, SS316
SP-116	1	CONNNECTOR TO PACKER FOR 1/16" OD TUBING, SS316
VL-002	1	GLASS VIAL, 2ML, 12X32MM, BOROSILICATE
SP-130	1	SS NUT, MALE 10-32
SP-134	1	FERRULE , PEEK FOR 1/16" OD COLUMNS
SP-125	1	VIAL INSERT , KEL-F FOR 2ML VIAL 12X32mm

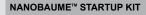
NANOBAUME™ CAI	PILLARY PA	CKING UNIT
	TM	
SP-400 -M1	Nanobaume	High Pressure Capillary Packing Assembly

SP-403K-M1 STARTUP KIT

- The ideal choice when starting from scratch includes the SP-400-M1 Assembly and the most commonly used accessories
- High Pressure End Fittings and accessories included
- Rated to 9000 psig with liquid media*

The SP-403K-M1 Startup Kit includes the most common accessories used in capillary column packing. At the heart of the system is the SP-400 Nanobaume Packing unit, with pack-ing accessories to connect to a pressure source and monitor the system pressure. Also included is the CE-005-M1 High Pressure Packing Adapter Kit, which includes end fittings and column connections capable of 9000 psig packing pressure WITH SS AND PEEKSIL columns with liquid media (3000 psig recommended with gas). Below are the items included in the SP-403K-M1:

PART #	QUANTITY	DESCRIPTION
SP-400-M1	1	NANOBAUME™ PACKING UNIT
SP-087	1	PRESSURE GAUGE, 0-10000 PSI, SS316
SP-046	2	TUBING, 0.020" ID X 1/16" OD X 10CM, SS316
SP-050	1	VALVE, PRESSURE RELIEF , BOTTOM VENT
SP-055	1	TUBING, 0.020" ID X 1/16" OD X 5 FEET, SS316
SP-058	1	PRESSURE GAUGE TEE FOR 1/16" OD TUBING
VL-002X	1	GLASS VIAL, 2ML, 12X32, PACK OF 10
CE-005-M1	1	HIGH PRESSURE PACKING ADAPTER KIT
SP-110	1	TANK ADAPTER, 1/4" M NPT TO 1/16" TUBE

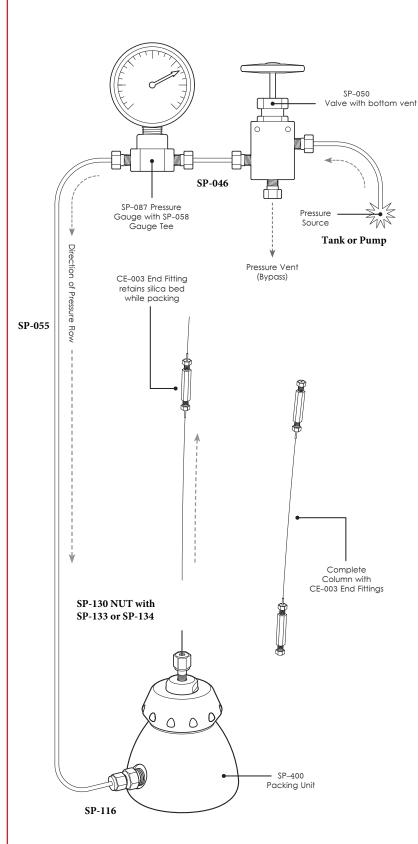


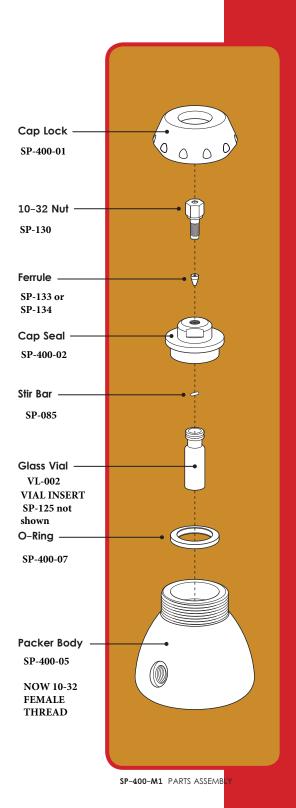
SP-403K-M1 Nanobaume™ High Pressure Capillary Packing Startup Kit



COMPONENTS AND ASSEMBLY



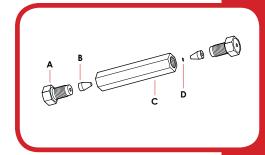




CE-003, CE-006 Column End Fittings

- 27nL void volume with 0.5µm SS screen (1/32")
- For fused silica and 1/32" ,1/16" OD PEEKsil™ columns
- Rated to 9000 psig PEEKSIL COLUMN, for 6000 FUSED SILICA

To successfully pack a capillary column, a fritted end is required to retain the silica bed while packing. The CE-003 is a stainless steel end fitting made for direct-connection to 1/32" OD columns. Connection to columns and transfer tubing of smaller OD may be achieved by use of the appropriate column adapter sleeve, such as included in the TS-015 Adapter Kit. Use the CE-003 at system pressures up to 9000 psig PEEKSIL columns (3000 psig recommended with gas pressure). Please note that when the Nanobaume is in use with fused silica pressure limit is below 6000 psig.



CE-003, CE-006 COLUMN END FITTING

A Stainless Nut
B Ferrule
C Union
D SS Screen

COLUMN END FITTINGS, COMPONENTS, AND ADAPTERS

1/32"

CE-003 High Pressure Column End Fitting, 1/32" SS316, with (1) SP-088 0.5μm screen

INCLUDES THE FOLLOWING ITEMS, 1 each

SP-088 Screen SS, 0.5um

SP-089 Micro Union, SS316, for 1/32" OD columns, 150µm bore, with 6-40 ports

Fused Silica Adapters

TS-015

COLUMN END FITTING , COMPONENTS 1/16"

CE-006 High Pressure column end fitting. 1/16 SS with

(1) SP-096 0.5um SS screen

INCLUDES THE FOLLOWING ITEMS 1 each

SP-096 Screen 0.5um SS

SP-095 Union, SS for 1/16" OD columns, 0.25mm bore

CE-005-M1 COLUMN ADAPTER KIT

- Includes sample columns, end fittings, and adapters
- For fused silica, 1/32"and 1/16" OD PEEKsil™ columns

CE-005-M1 COLUMN ADAPTER KIT COMES WITH ITEMS LISTED BELOW. USE OF THE PEEKSIL COLUMNS WILL ALLOW PACKING AT 9000 PSIG PRESSURE. USE OF FUSED SILICA WILL ALLOW PACKING AT 6000 PSIG WITH THE FITTINGS AND COLUMNS INCLUDED.

PART#	QTY	DESCRIPTION
CE-003	2	HIGH PRESSURE 1/32" SS COLUMN END FITTING AND 0.5um SS SCREEN
CE-006	2	HIGH PRESSURE 1/16" SS COLUMN END FITTING AND 0.5um SS SCREEN
SP-088	2	SCREEN, SS, 0.5um, 1/32" diameter
SP-096	2	SCREEN, SS, 0.5um, 1/16" diameter
SP-010	1	FUSED SILICA, 360um OD x 150um ID, 500mm length
SP-044	1	PEEKSIL COLUMN 1/32" OD X 100um ID, 100mm(pk of 2)
SP-152	2	PEEKSIL COLUMN 1/16" OD X 150um ID, 150mm
SP-133	2	FERRULES 1/32"
SP-134	2	FERRULES 1/16"
SP-130	1	SS NUT FOR COLUMN ONTO NANOBAUME
TS-015	1	ADAPTER SLEEVES FOR FUSED SILICA TO 1/32" FITTINGS ONLY



CE-005-M1 COLUMN ADAPT KIT 1/16" OD PEEKSIL COLUMNS NOT SHOWN

SILICA BULK MATERIAL

- Pack columns with the phase of your choice
- Other packings available please inquire

A number of small particle silicas are available below and on the following page. Select a phase to suit your needs and order by the gram. Other packings are available; please contact your distributor for a broader selection or allow our technical staff to suggest a material tailored to your requirements. Sold in Gram quanities only.



SILICA BULK MEDIA

SILICA BULK MATERIAL

SP-008 Strong Cation Exchange, PolySULFOETHYL A, 5µm, 300Å SP-004 Weak Cation Exchange, PolyCAT A, 5µm, 1000Å



SILICA BULK MATERIAL, CONTINUED

SP-00 5	Hydrophilic Interaction, PolyHYDROXYETHYL A, 5µm, 100Å
SP-007	Hydrophobic Interaction, PolyPROPYL A, 5µm, 300Å

SP-006 C-18, 5µm, 300Å **SP-001** C-18, 5µm, 100Å **SP-113** C-4, 5um, 300A



FUSED SILICA

FUSED SILICA

- Methyl-Deactivated and Undeactivated options
- Polyimide coated for strength

Fused silica tubing may be used as column bodies or as transfer tubing to connect a PEEKsil column to your system. May be cut to length by the user. Although referred to as "360 micron OD" by the industry, typical tolerances are $\pm 10\mu m$ on the OD, $\pm 3-4\mu m$ on the ID. Note that Deactivated fused silica has been coated on the ID to reduce active sites, while Un-Deactivated is standard uncoated fused silica. Priced per meter.

DEACTIVATED FUSED SILICA TUBING, 1 Meter length

SP-009	50μm ID x 363μm OD, Deactivated fused silica
SP-010	100μm ID x 365μm OD, Deactivated fused silica
SP-011	250um ID x 350um OD. Deactivated fused silica

UN-DEACTIVATED FUSED SILICA TUBING, 1 Meter length

SP-061	20μm ID x 363μm OD, Un-Deactivated fused silica
SP-062	50μm ID x 363μm OD, Un-Deactivated fused silica
SP-063	75μm ID x 363μm OD, Un-Deactivated fused silica
SP-064	100μm ID x 363μm OD, Un-Deactivated fused silica
SP-066	250µm ID x 363µm OD, Un-Deactivated fused silica

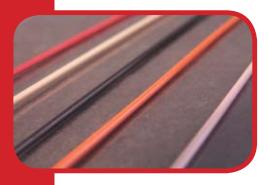
FUSED SILICA ADAPTERS

TS-015 Column adapters includes two 1/32" OD adapters

each in five ranges, 125-495um ID, 10 total sleeves

FUSED SILICA TUBING CUTTER

SP-019 Precision fused silica tubing cutter



PEEKsil TM

PEEKsilTM 1/32inch of EMPTY COLUMNS

- Fused silica lined PEEK tubing, Undeactivated
- Available in pre-cut lengths only

PEEKsilTM is fused silica tubing covered by a PEEK polymer sheath, supplied here in 1/32"OD. Mechanically stronger than fused silica tubing alone, it is readily adaptable to typical stainless or PEEKTM tubing connections. PEEKsilTM must be factory-cut to length. Use two of CE-003 for column ends to make complete column assembly.

PEEKSIL™	EMPTY	COLUMN	Bodies

SP-031	25μm ID x 1/32" OD, 50mm long, pack of 2	Orange
SP-032	25µm ID x 1/32" OD, 100mm long, pack of 2	Orange
SP-033	25µm ID x 1/32" OD, 150mm long, pack of 2	Orange
SP-034	50μm ID x 1/32" OD, 50mm long, pack of 2	Beige
SP-035	50μm ID x 1/32" OD, 100mm long, pack of 2	Beige
SP-036	50μm ID x 1/32" OD, 150mm long, pack of 2	Beige
SP-037	75µm ID x 1/32" OD, 50mm long, pack of 2	Black
SP-038	75µm ID x 1/32" OD, 100mm long, pack of 2	Black
SP-039	75µm ID x 1/32" OD, 150mm long, pack of 2	Black



long, pack of 2 Red
5-1
n long, pack of 2 Red
n long, pack of 2 Red
long, pack of 2 Purple
n long, pack of 2 Purple
n long, pack of 2 Purple
n n

PEEKSiltm FUSED SILCA LINED PEEK COLUMN, 1/16" OD

PEEKsilTM is fused silica tubing covered by a PEEK polymer sheath, supplied here in 1/16'' OD. Mechanically stronger than fused silica tubing alone, (9000 psig) it is readily adaptable to typical stainless or PEEKTM tubing connections. PEEKsilTM must be factory-cut to length. Use two of CE-006 for column ends to make complete column assembly.

PEEKSil	EMPTY COLUMNS Bodies , 1/16" OD
SP-150	100um ID x1/16" ODx 150mm length, each
SP-151	100um ID x1/16" ODx 200mm length, each
SP-152	150um ID x1/16" ODx 150mm length, each
SP-153	150um ID x 1/16" ODx 200mm length, each
SP-154	200um ID x 1/16" ODx 200mm length, each
SP-155	200um ID x 1/16" ODx 200mm length, each

CAPILLARY NANO TRAP COLUMN, SP-165

Nano Trap is a direct connnect to 360um OD Fused silica with the empty body (100um x 25mm) for your packing material, Two 1 um Titanium frits are included as well as end caps and ferrules. The swept volumn of 10nl, optimum flowrate is 250nl/min. Excellent for concentrating or separtating biological samples prior to a ESI-MS. Column is pressure rated to 5000psig.

SP-165	TRAP COLUMN KIT, INCLUDED PARTS LISTED BELOW
SP-166	EMPTY COLUMN (100um x 25mm, with 360um OD (1 ea)
SP-167	1um nanofilter with ti frits (2 ea)
SP-168	Female nut, (2 ea)
SP-169	Microferrule for 360um OD fused silica tube (2 ea)
SP-170	Microcapsule for packing (no frit)



SP-165 NANOTRAP COLUMN

WARNING: PACKING AT HIGH PRESSURE CAN BE HAZARDOUS. DO NOT USE AT PRESSURE ABOVE RECOMMENDED LEVELS (9000 PSIG LIQUID, 3000 PSIG GAS). NOT FOR SFC (SUPERCRITICAL FLUID CHROMATOGRAPHY) USE. PURGE AIR FROM LINES BEFORE PACKING WITH LIQUID MEDIA.

NOTE: WE OFFER NO GUARANTEE REGARDING COLUMN-TO-COL-UMN PACKING REPRODUCIBILITY, COLUMN EFFICIENCY (THEORETICAL PLATES ACHIEVED), OR COLUMN SELECTIVITY OR TAILING FACTORS. CAPILLARY COLUMN PACKING IS, AT THIS STAGE, A HIGHLY EXPERI-MENTAL TECHNIQUE.

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

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A Product of Western Analytical Products

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2015 PRICE LIST

SP-006	SILICA C-18 5um 300A /gm	\$140.00
SP-007	SILICA PolyPROPYL A 5um 300A /gm	\$140.00
SP-008	SILICA PolySULFOETHYL A 5um 300A /gm	\$150.00
SP-009	FS Tubing 50um ID x 360 um 0.5mtr	\$24.23
SP-010	FS Tubing 100um ID x 360 um 0.5mtr	\$20.34
SP-011	FS Tubin250um ID x 360 um OD 0.5mtr	\$34.37
SP-013	Ferrule PEEK for 1/32 OD tubing	\$16.06
SP-014	NUT SS, 10-32 male, long	\$20.20
SP-015	Ferrule Kel-F for 360um OD tube	\$23.29
SP-019	Precision Fused Silica Tubing cutter	\$768.57
SP-026	Plug 10-32 Coned PEEK Natural	\$7.46
SP-029	Pressure Gauge 0-3000 psig SS316 dry	\$93.06
SP-030	.030 ID x 1/16 OD Green PEEK /ft	\$9.60
SP-031	PEEKSil 25um ID x 50mm , 1/32" OD pk/2	\$45.17
SP-032	PEEKSil 25um ID x 100mm, 1/32" OD pk/2	\$49.14
SP-033	PEEKSill, 25um ID x 150mm long,, 1/32" OD, pk/2	\$60.74
SP-034	PEEKSil 50um ID x 50mm long , 1/32" OD pk/2	\$49.14
SP-035	PEEKSil ,50um ID x 100mm long, 1/32" OD pk/2	\$49.14
SP-036	PEEKSil ,50um ID x 150mm long, 1/32" OD pk/2	\$60.74
SP-037	PEEKSil, 75um ID x 50mm long, 1/32" OD pk/2	\$45.17
SP-038	PEEKSil, 75um ID x 100mm long, 1/32" OD pk/2	\$59.66
SP-039	PEEKSil ,75um ID x 150mm long, 1/32" OD pk/2	\$73.74
SP-040	PEEKSil , 100um ID x 50mm long, 1/32" OD pk/2	\$54.83
SP-041	PEEKSil, 100um ID x 100mm long, 1/32" OD pk/2	\$59.66
SP-042	PEEKSil, 100um ID x 150mm long, 1/32" OD pk/2	\$73.74
SP-043	PEEKSil ,150um ID x 50mm long, 1/32" OD pk/2	\$54.83
SP-044	PEEKSil,150um ID x 100mm long, 1/32" OD pk/2	\$59.66
SP-045	PEEKSil , 150um ID x 150mm long, 1/32" OD pk/2	\$73.94
SP-046	TUBING 0.020 x100mm long , SS, 1/16" OD pk/2	\$7.51
SP-050	Shutoff valve with bottom vent	\$303.31
SP-055	TUBING, SS, 1/16 ODx 0.020" ID 5ft	\$50.51
SP-057	Nut, Female, 10-32 for 1/16 OD tubing	\$14.60
SP-058	TEE, PRESSURE GAUGE, 1/4 NPTx1/16"	\$122.51
SP-061	20 micron ID x 363 micron OD ,/mtr	\$32.17
SP-062	50 micron ID x 363 micron OD ,/mtr	\$62.86
SP-063	75 micron ID x 363 micron OD ,/mtr	\$62.86
SP-064	100 micron ID x 363 micron OD ,/mtr	\$24.00
SP-066	250 micron ID x 363 micron OD ,/mtr	\$24.86
SP-068	SLEEVE 1/32 PEEK 70-110	\$4.14
SP-069	SLEEVE 1/32 PEEK 125-165um Yellow	\$4.14
SP-070	SLEEVE 1/32 ODX 150-190um Nat	\$4.14
SP-071	SLEEVE 1/32, 175-215um Gray,	\$4.14
SP-072	SLEEVE 1/32, 200-240um Blue	\$4.14
SP-073	SLEEVE 1/32 ,225-265um Red	\$4.14
SP-074	SLEEVE 1/32OD 275-315um	\$13.89
SP-075	SLEEVE 1/32 od,325-365um Nat	\$4.14
SP-076	SLEEVE 1/32 OD 455-495um Orange	\$4.14
SP-085	NANOBAUME STIR BAR Teflon 5mm	\$7.43
SP-086	FERRULE SET,SS, two piece, for 1/16 OD tubing	\$6.20
SP-087	PRESSURE GAUGE, SS, 0-10 000 psi ,Dry	\$105.31
SP-088	Screen, SS , 0.5micron, 1/32" diameter	\$3.71
SP-089	MICRON UNION, 1/32" fittings included	\$91.43
SP-092	FERRULE for 1/32 OD tube, SS	\$11.43
SP-094	PLUG 1/32 SS	\$34.29
SP-095	UNION , 10-32 , female SS, 1/16" fittings included	\$91.43
SP-096	Screen 0.5micron 1/16 OD	\$5.71
SP-097	FERRULE for 1/16 OD PEEK tube	\$8.57
SP-098	O-RING Viton for low pressure	\$6.09
SP-102	NUT,SS, for SP-089 micro union	\$8.83
SP-103	Ferrule, 1/32" for the SP-089 union	\$11.43

SP-130	NUT, SS, 10-32 MALE	\$8.23
SP-131	PEEK Nut, 10K psi, 10-32	\$6.60
SP-133	FERRULE, FOR 1/32 TUBE, PEEK	\$18.49
SP-134	FERRULE, FOR 1/16" TUBE, PEEK	\$13.54
SP-135	Ferrule SSI, SS for 1/16 tube	\$5.34
SP-136	Nut, SSI, SS for 1/16 tube	\$11.51
SP-137	Ferrule , SS, for 1/16 tube for SP-058	\$4.71
SP-150	PEEKSIL, 100um, x 150mm, 1/16, ea	\$36.57
SP-151	PEEKSil , 100um ID X 200mm, 1/16, ea	\$42.91
SP-152	PEEKSil, 150um, 150mm length, 1/16, ea	\$36.57
SP-153	PEEKSIL, x 150um ID, 200mm, 1/16, ea	\$42.91
SP-154	PEEKSIL, x 200um ID 150mm, 1/16, ea	\$36.57
SP-155	PEEKSIL, 200um ID, 200 mm, 1/16, ea	\$42.91
SP-160	3 way valve, SS, 1/16 fitting, low pressure 1500 psig	\$0.00
SP-161	Teflon tape, for NPT Threads	\$0.00
SP-162	Torque wrench 1/4" hex , 10inch- lbs	\$461.14
SP-165	NANOTrap column Kit, unpacked with frits, 100umx25rr	\$376.23
SP-166	Empty Column, 100um Id x 360um OD, 25mm length	\$15.80
SP-167	1um nanofilter with Titanium Frits	\$75.31
SP-168	Nut, Female PEEK for SP-165	\$8.26
SP-169	Microferrule for 360umOD fused silica	\$7.66
SP-170	Packing Adapter, no frit	\$28.03
SP-400-01	Nanobaume Cap Lock Series 400	\$393.06
SP-400-02	Nanobaume Cap Seal Series 400	\$310.11
SP-400-05	Nanobaume Packer Body Series 400	\$573.97
SP-400-07	O-RING FFKM Perfluoroelastomer	\$44.14
SP-400	NANOBAUME , base unit (Sp-400-01-02-05-07)	\$1,321.28
SP-400-M1	NANOBAUME CAPILLARY COLUMN PAC	\$1,651.80
SP-403K-M	NANOBAUME STARTUP KIT high pre	\$2,936.27
TS-015	Column Adapter Kit PEEK for adapt FS to 1/32" OD	\$41.43
VL-001	Glass Vial 300ul 6x32mm	\$1.46
VL-001X	Glass Vial 300ul 6x32mm pk/10	\$14.66
VL-002	Glass Vial 2mL 12x32mm	\$0.63
VL-002X	GLASS VIAL 2mL 12x32mm pk/10	\$6.40
VL-003	PLASTIC VIAL, 1.5ML	\$1.46